

| Photo   | Item No. | O / Part No.              | Size (mm) | Product Name    | Position      | Description                                | Price |
|---|----------|---------------------------|-----------|-----------------|---------------|--|-------|
|    | M101-1   | X053C082G51               | 0.205     | Wire Guide Dies | Upper & Lower | DWC-N,F (Manual)                           |       |
|   |          | X053C082G56               | 0.255     |                 |               |  |       |
|   |          | X053C082G65               | 0.305     |                 |               |  |       |
|    | M101-2   | X052B040G64               | 0.205     | Wire Guide Dies | Upper & Lower | DWC-F1,G (Manual)                          |       |
|   |          | X052B040G65               | 0.255     |                 |               |  |       |
|   |          | X052B040G66               | 0.305     |                 |               |  |       |
|    | M102     | X053C188G54               | 0.210     | Wire Guide Dies | Upper & Lower | DWC-F1,G,H,H' (Manual)                     |       |
|   |          | X053C188G55               | 0.260     |                 |               |  |       |
|   |          | X053C188G56               | 0.310     |                 |               |  |       |
|  | M103     | X052B054G53               | 0.205     | Wire Guide Dies | Upper & Lower | DWC-H,H',H1,HA,C (Manual)                  |       |
|   |          | X052B054G54               | 0.255     |                 |               |  |       |
|   |          | X052B054G55               | 0.305     |                 |               |  |       |
|  | M104     | X052B092G54               | 0.210     | Wire Guide Dies | Lower         | DWC-H' (SK3/AF)                            |       |
|   |          | X052B092G55               | 0.260     |                 |               |  |       |
|   |          | X052B092G56               | 0.310     |                 |               |  |       |
|   | M105     | X053C137G64 (X053C137G54) | 0.210     | Wire Guide Dies | Upper         | DWC-F,F1,G (SK1/AF)                        |       |
|   |          | X053C137G65 (X053C137G55) | 0.260     |                 |               |  |       |
|   |          | X053C137G66 (X053C137G56) | 0.310     |                 |               |  |       |
|   | M106     | X052B102G53               | 0.205     | Wire Guide Dies | Upper         | DWC-H,H',G (SK1/SK2/SK3/AF)                |       |
|   |          | X052B102G54               | 0.255     |                 |               |  |       |
|   |          | X052B102G55               | 0.305     |                 |               |  |       |
|   | M106-1   | X053C431G51               | 0.205     | Wire Guide Dies | Upper         | DWC-H,H',G (SK1/SK2/SK3/AF) Double Diamond |       |
|   |          | X053C431G52               | 0.255     |                 |               |  |       |
|   |          | X053C431G53               | 0.305     |                 |               |  |       |

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|---|----------|--------------|-----------|-----------------------|---------------|--|-------|
|    | M107     | X052B123G53  | 0.205     | Wire Guide Dies       | Upper         | DWC-H,HA,SA,SB,SZ (AF1)                              |       |
|   |          | X052B123G54  | 0.255     |                       |               |  |       |
|   |          | X052B123G56  | 0.305     |                       |               |  |       |
|    | M107-1   | X052B240G52  | 0.205     | Wire Guide Dies       | Upper         | DWC-H,HA,SA,SB,SZ (AF1)<br>Ceramic on coolant hole   |       |
|   |          | X052B240G53  | 0.255     |                       |               |  |       |
|   |          | X052B240G54  | 0.305     |                       |               |  |       |
|    | M108     | X054D162G54  | 0.4       | Set screw             | Upper         | DWC-N,F,F1,G (Manual/AF)                             |       |
|   | M109     | X054D171G54  |           | Die guide A           | Upper         | H. H' series<br>SK1. SK2. SK3. AF type               |       |
|   | M110     | X053C136G52  | 0.4       | Eccentric center dies | Upper & Lower | F. F1. G series<br>SK1. AF type                      |       |
|   |          | X053C136G53  | 0.6       |                       |               |  |       |
|  | M111     | X053C245H02  |           | Die Holder            | Upper & Lower | DWC-G,H,H',H1,C,<br>DWC-SA,SB,SZ (SK3/AF/AF1/Manual) |       |
|  | M112     | X053C299G51  |           | Eccentric center dies | Upper         | G. H. H' series<br>SK1. SK2. SK3. AF type            |       |
|  | M113     | X053C628G51  | 0.4       | Set screw             | Lower         | DWC-H1,HA,C,SA,SB,SZ (AF1)                           |       |

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|---|----------|--------------|-----------|-----------------|---------------|---|-------|
|    | M114     | X053C241G52  | 0.4       | Set screw       | Upper & Lower | DWC-H, H', HA, SA, SB, SZ, C (Manual)                   |       |
|    | M117     | X052B176G53  | 0.205     | Wire Guide Dies | Lower         | DWC-H1, HA, SA, SB, SZ (AF1)                            |       |
|   |          | X052B176G54  | 0.255     |                 |               |   |       |
|   |          | X052B176G55  | 0.305     |                 |               |   |       |
|     | M117-1   | X052B241G53  | 0.205     | Wire Guide Dies | Lower         | DWC-H1, HA, SA, SB, SZ (AF1)<br>Ceramic on coolant hole |       |
|   |          | X052B241G54  | 0.255     |                 |               |   |       |
|   |          | X052B241G55  | 0.305     |                 |               |   |       |
|   | M120     | X053C524G51  | 0.4       | Set screw       | Upper         | DWC-H1, HA, SA, SB, SZ (AF1)                            |       |
|   | M122     | X053C012G54  | 0.21      |                 | Common        | DWC-70. 90. 110. 200 series<br>Manual. AF type          |       |
|   |          | X053C012G56  | 0.26      |                 |               |   |       |
|   |          | X053C012G57  | 0.31      |                 |               |   |       |
|  | M124     | X053C104G54  | 0.210     | Wire Guide Dies | Lower         | DWC-F (SK1/AF)  |       |
|   |          | X053C104G55  | 0.260     |                 |               |   |       |
|   |          | X053C104G56  | 0.310     |                 |               |   |       |
|   | M125     | X053C153G55  |           | Sub guide       | Upper         | F. F1. G. J series<br>SK1. SK2. SK3. AF type            |       |
|  | M126     | X053C508G51  | 0.35      | Sub Dies B      | Upper         | DWC-H1, HA, SA, SB, SZ (AF1)                            |       |

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|---|----------|---|-------------|-----------------|----------|--|-------|
|     | M127     | X053C557G51                                   | 0.5         | Sub Dies A      | Upper    | DWC-H1,HA,SA,SB,SZ (AF1)   |       |
|     | M129C    | X054D826H06                                   | 0.5<br>0.75 | Jet Nozzle      | Upper    | DWC-HA,SA,SB,SZ,SX<br>DWC-CX,FX,QA,RA,FA (AF2/AF3/AT)              |       |
|   |          | X054D826H08                                   | 1.0         |                 |          |  |       |
|   |          | X054D826H02<br>(X058D054H02)<br>(X054D054H02) | 1.5         |                 |          |  |       |
|     | M129     | X054D826H02                                   | 0.5         | Jet Nozzle      | Upper    | DWC-HA. SA. SB.<br>SZ. CX. FX. FA series<br>housing+ceramic insert |       |
|   |          | X054D826H04                                   | 1.0         |                 |          |  |       |
|   |          | X054D826H01                                   | 1.5         |                 |          |  |       |
|    | M129-1   |   |             | Spring          |          | Spring for M129C & M129<br>OD19.5 x 18.5 mmT                       |       |
|  | M130     | S684D823P14                                   | 1.0         | Jet Nozzle      | Upper    | DWC-H1,HA,SA,SB,SZ (AF1)   |       |
|   |          | S684D898P61                                   | 1.5         |                 |          |  |       |
|  | M130C    | S684D823P14                                   | 1.0         | Jet Nozzle      | Upper    | DWC-H1,HA,SA,SB,SZ (AF1)   |       |
|   |          | S684D898P61                                   | 1.5         |                 |          |  |       |
|   | M131     | X177B558H02                                   | 26x54.5     | Die Holder      | Upper    | DWC-H1,HA,SA,SB,SZ (AF1)   |       |
|   | M132     | X053C834G53                                   | 0.205       | Wire Guide Dies | Upper    | DWC-HA,SA,SB,SZ,CX<br>DWC-FX,QA (AF2/AF3)                          |       |
|   |          | X053C834G54                                   | 0.255       |                 |          |  |       |
|   |          | X053C834G56                                   | 0.310       |                 |          |  |       |

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|---|----------|--------------|-----------|-----------------|----------|---|-------|
|     | M132-1   | X056C833G51  | 0.210     | Wire Guide Dies | Upper    | DWC-RA,FA (AT)                            |       |
|   |          | X056C833G52  | 0.260     |                 |          |   |       |
|   |          | X056C833G53  | 0.310     |                 |          |   |       |
|    | M133     | X052B243G61  | 0.205     | Wire Guide Dies | Lower    | DWC-HA,SA,SB,SZ,CX<br>DWC-FX,QA (AF2/AF3) |       |
|   |          | X052B243G65  | 0.255     |                 |          |   |       |
|   |          | X052B243G62  | 0.310     |                 |          |   |       |
|    | M133-1   | X052B387G51  | 0.210     | Wire Guide Dies | Lower    | DWC-RA,FA (AT)                            |       |
|   |          | X052B387G52  | 0.260     |                 |          |   |       |
|   |          | X052B387G53  | 0.310     |                 |          |   |       |
|   | M134     | X204D293H02  |           | Ring            | Lower    | DWC-HA,SA,SB,SZ,CX<br>DWC-FX,QA (AF2/AF3) |       |
|  | M135     | X054D896G51  | 0.5       | Sub Die A       | Upper    | DWC-CX,FX (AF2/AF3)                       |       |
|  | M136     | X054D897H01  | 0.5       | Holder          | Upper    | DWC-CX,FX (AF2/AF3)                       |       |
|  | M137     | X059D084G51  | 0.5       | Sub Die A       | Upper    | DWC-RA,FA (AT)                            |       |
|  | M138     | X058D963G51  |           | Sub Die B       | Upper    | DWC-RA,FA (AT)                            |       |

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|--|----------|--------------|-----------|--------------|----------|------------------------------|-------|
|    | M139     | X054D496G51  | 0.5       | Guide Pipe A | Upper    | DWC-H', HA, SA, SB, SZ (AF1) |       |
|    | M140     | X054D504G51  | 0.8       | Guide Pipe A | Upper    | DWC-H', HA, SA, SB, SZ (AF1) |       |
|    | M141     | X053D499G51  | 0.5       | Guide Pipe B | Upper    | DWC-H', HA, SA, SB, SZ (AF1) |       |
|   | M142     | X054D424G56  | 0.8       | Guide Pipe B | Upper    | DWC-H', HA, SA, SB, SZ (AF1) |       |
|  | M143     | X054D980G51  |           | Guide Pipe A |          | DWC-HA, SA, SB, SZ (AF2)     |       |
|  | M144     | X054D836G53  |           | Guide Pipe B |          | DWC-HA, SA, SB, SZ (AF2)     |       |
|  | M145     | X058D975G52  |           | Guide Pipe   |          | DWC-RA, FA (AT)              |       |
|  | M146     | X056C507G51  | 0.4       | Guide U      | Upper    | DWC-QA, FX-K (AF3)           |       |



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|--|----------|--------------|-----------|--------------------|---------------|---|-------|
|    | M001     | X054D125H03  | 7x22      | Power Feed Contact | Upper & Lower | DWC-N,F,G,H,HA,C (Manual)                         |       |
|    | M001-1   | X054D125H03  | 7x22      | Power Feed Contact | Upper & Lower | Indexable Type                                    |       |
|    | M001-2   | X054D125H03  | 7x22      | Power Feed Contact | Upper & Lower | DWC-N,F,G,H,HA,C (Manual) Unpolished              |       |
|   | M002     | X054D129H04  | 7x22      | Power Feed Contact | Lower         | DWC-F,G,H,HA,SA,SB,SZ (SK/AF1/AF2)                |       |
|  | M002-1   | X054D129H04  | 7x22      | Power Feed Contact | Lower         | DWC-F,G,H,HA,SA,SB,SZ (SK/AF1/AF2) Indexable Type |       |
|  | M003     | X054D199H01  | 3x16      | Power Feed Contact | Upper         | DWC-F,F1,G (SK/AF Upper A)                        |       |
|  | M004     | X054D216H01  | 3x16      | Power Feed Contact | Upper         | DWC-F,F1,G (SK/AF Upper B)                        |       |
|  | M005     | X054D345H01  | 2.5 x27.5 | Power Feed Contact | Upper         | DWC-G,H,HA,SA,SB,SZ (SK/AF)                       |       |



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|--|----------|------------------------------|--------------|---|---------------|---|-------|
|    | M005G    | X054D345H01                  | 2.5<br>x27.5 | Power Feed Contact                      | Upper         | DWC-<br>G,H,HA,SA,SB,SZ<br>(SK/AF)<br>Long Wear Life  |       |
|  | M008     | X054D186H03                  | 10x6<br>x8   | Power feed contact for fine wire option | Upper & Lower | H1.HA series<br>Manual type fine wire option  |       |
|    | M009     | X056C075H04<br>(X056C075H01) | 24.8<br>x20  | Power Feed Contact                      | Upper & Lower | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>(AF2/AF3/AT)                                    |       |
|  | M009-A   | X059D448G52                  |              | Plastic pin for M009                    |               | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>(AF2/AF3/AT)                                    |       |
|  | M009-1   | X056C075H04                  | 24.8<br>x20  | Power Feed Contact<br>Non Polish Type   | Upper & Lower | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>(AF2/AF3/AT)<br>Non Polish Type                 |       |
|  | M009-2   | X056C075H05                  | 24.8<br>x20  | Power Feed Contact<br>Angular Type      | Upper & Lower | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>(AF2/AF3/AT)<br>Angular Type                    |       |
|  | M009-3   | X056C075H05                  | 24.8<br>x20  | Power Feed Contact<br>Angular Type      | Upper & Lower | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>(AF2/AF3/AT)<br>Angular Type<br>Non Polish Type |       |
|  | M009V    | X055C118H02                  | 24.8<br>x20  | Power Feed Contact                      | Upper & Lower | DWC-FA-V series<br>AT. AF1.2.3 type   |       |



















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|    | M211     | X183C378H01  | Ø4.0      | Water Nozzle | Upper    | DWC-<br>H1,HA,SA,SB,SZ<br>AF1  |       |
|  |          | X183C378H03  | Ø8.0      |              |          |  |       |
|  |          | X183C378H04  | Ø10.0     |              |          |  |       |
|  |          | X183C378H05  | Ø12.0     |              |          |  |       |
|    | M212     | X054D881H03  | Ø4.0      | Water Nozzle | Lower    | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>AF2/AF3/AT<br>Acryl+Brass type of<br>M2103 |       |
|  |          | X054D881H04  | Ø6.0      |              |          |  |       |
|  |          | X054D881H05  | Ø8.0      |              |          |  |       |
|    | M212     | X054D881H03  | Ø4.0      | Water Nozzle | Lower    | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>AF2/AF3/AT<br>Acryl type of<br>M2103       |       |
|  |          | X054D881H04  | Ø6.0      |              |          |  |       |
|  |          | X054D881H05  | Ø8.0      |              |          |  |       |
|   | M212     | X054D881H03  | Ø4.0      | Water Nozzle | Lower    | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-<br>CX,FX,QA,RA,FA<br>AF2/AF3/AT<br>Black Acryl type of<br>M2103 |       |
|  |          | X054D881H04  | Ø6.0      |              |          |  |       |
|  |          | X054D881H05  | Ø8.0      |              |          |  |       |
|  | M215     | X186C793H01  | Ø4.0      | Water Nozzle | Upper    | DWC-<br>HA,SA,SB,SZ,SX<br>DWC-CX,FX-30,FX-K<br>DWC-QA,RA,FA<br>AF2/AF3/AT                      |       |
|  |          | X186C793H02  | Ø8.0      |              |          |  |       |
|  |          | X186C793H03  | Ø12.0     |              |          |  |       |
|  | M215-1   | X186C793H01  | OD=73     | Water Nozzle | Upper    | DWC-CX,SX,FX Series<br>AF2 / AF3   |       |
|  | M215-2   |              | OD=85     | Water Nozzle | Upper    | DWC-FX,FA Series<br>AF2 / AF3  |       |
|  | M215L    |              | 4.0       | Water Nozzle | Upper    | For M215 type<br>Long nozzle set with<br>L=20.30.40.50mm                                       |       |



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|    | M301     | X053C162H01  | 68<br>x100<br>x33<br>mmT  | Isolator Plate | Upper    | DWC-F1<br>,G,H,H',H1,HA,C<br>Manual Taper Cut       |       |
|    | M302     | X054D185G51  | 120<br>x105<br>x11<br>mmT | Isolator Plate | Lower    | DWC-F1,G,H,H'<br>Manual                             |       |
|    | M303     | X053C228G52  | 120<br>x105<br>x11<br>mmT | Isolator Plate | Lower    | DWC-F1,G,H,H'<br>SK1/AF                             |       |
|  | M303-1   | X183C065G52  | 120<br>x104<br>x10<br>mmT | Isolator Plate | Lower    | DWC-F,G,H<br>SK1 / SK2                              |       |
|  | M303-2   | X175C508H01  | 120<br>x104<br>x11<br>mmT | Isolator Plate | Lower    | DWC-H<br>SK3  |       |
|  | M303-3   | X175C508H01  | 120<br>x104<br>x11<br>mmT | Isolator Plate | Lower    | DWC-H<br>SK3  |       |
|  | M304     | X052B166G51  | 160<br>x115<br>x25<br>mmT | Isolator Plate | Lower    | DWC-SA,SB,SZ<br>AF1/AF2                             |       |
|  | M305     | X053C443H01  | 113<br>x80<br>x30<br>mmT  | Isolator Plate | Lower    | DWC-110H1,200H1<br>DWC-110HA,200HA<br>Manual<br>AF2 |       |



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|    | M306     | X053C314H01  | 76x70<br>x30<br>mmT        | Isolator Plate | Lower    | DWC-90H1,90HA,90C<br>Manual<br>AF |       |
|    | M307     | X056C110G51  | 114<br>x15<br>mmT          | Isolator Plate | Lower    | DWC-SX,CX<br>AF2/AF3              |       |
|    | M308     | X056C273G51  | 114<br>x20<br>mmT          | Isolator Plate | Lower    | DWC-FX10<br>Manual<br>AF          |       |
|   | M309     | X056C356G51  | 125<br>x20<br>mmT          | Isolator Plate | Lower    | DWC-FX20,FX30<br>Manual<br>AF     |       |
|  | M310     | X056C968G51  | 1150<br>x100<br>x20<br>mmT | Isolator Plate | Lower    | DWC-FA10<br>AT                    |       |
|  | M311     |              | 1150<br>x110<br>x20<br>mmT | Isolator Plate | Lower    |                                   |       |
|  | M312     |              |                            | Isolator Plate | Lower    |                                   |       |
|  | M313     |              | 38x74<br>x4<br>mmT         | Isolator Plate | Lower    |                                   |       |



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|    | M400     | X198D838H01  |           | Aspirator              | Lower        | DWC-H1,HA,C,SA,SB,SZ<br>Manual/AF1/AF2   |       |
|    | M400-1   | X194D998H02  |           | Rectifier Ring         | Lower        | DWC-H'<br>H1,HA,SA,SB,SZ<br>DWC-C,SX,CX,FX,QA<br>DWC-RA,FA<br>Manual<br>AF1/AF2/SK3/AT |       |
|    | M401C    | X054D257G51  | 18x57     | Pinch Roller           | Feed Section | DWC-F,F1,G,H,H'<br>SK1/SK2<br>Ceramic  |       |
|   | M401-1   |              |           | Roller Shaft For M401C | Feed Section | DWC-F,G,H  |       |
|  | M402C    | X054D256G51  | 18x57     | Capstan Roller         | Feed Section | DWC-F,F1,G,H,H'<br>SK1/SK2<br>Ceramic  |       |
|  | M402-1   | X176C305H02  | 126x15    | Roller Shaft For M402C | Feed Section | DWC-F,G,H  |       |
|  | M402-2   | X194D152H01  | 11x58     | Shaft Cover            |              |  |       |
|  | M403C    | X054D413G51  | 25x57     | Pinch Roller           | Feed Section | DWC-H'<br>,H1,HA,SA,SB,SZ<br>DWC-C<br>SK3/AF1/AF2<br>Ceramic                           |       |

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|    | M403-1       |              | 51x19     | Roller Shaft<br>For M403C         |                 |   |       |
|  | M403-2       |              |           | Collection<br>spring<br>For M403C |                 |   |       |
|    | M404C        | X054D412G53  | 25x57     | Capstan Roller<br>For M404C       | Feed<br>Section | DWC-H'<br>,H1,HA,SA,SB,SZ<br>DWC-C<br>SK3/AF1/AF2<br>Ceramic  |       |
|   | M404-1       | X175C862H01  | 112x12    | Roller Shaft<br>For M404C         |                 | DWC-H,H1  |       |
|  | M404-2       | X183C679H01  | 112x15    | Roller Shaft<br>For M404C         |                 | DWC-H,H1  |       |
|  | M404-3       | X198D458H02  | 15mm      | Shsft Cover<br>For M404C          |                 | DWC-H,H',HA   |       |
|  | M405C        | X053C779G51  | 32x57     | Pinch Roller<br>Without Gear      | Feed<br>Section | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-C,SX<br>Manual<br>AF<br>Ceramic |       |
|  | M405C<br>SET | X053C779G51  | 32x57     | Pinch Roller<br>With Gear         | Feed<br>Section | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-C,SX<br>Manual<br>AF<br>Ceramic |       |

| Photo  | Item No.  | O / Part No. | Size (mm)  | Product Name                | Position     | Description  | Price |
|--|-----------|--------------|------------|-----------------------------|--------------|--|-------|
|  | M405-1    |              | 51x19      | Roller Shaft For M405C      |              | DWC-H', HA, SZ   |       |
|    | M406C     | X053C778G51  | 32x57      | Capstan Roller Without Gear | Feed Section | DWC-H1, HA, SA, SB, SZ<br>DWC-C, SX<br>Manual<br>AF<br>Ceramic |       |
|    | M406C SET | X053C778G51  | 32x57      | Capstan Roller With Gear    | Feed Section | DWC-H1, HA, SA, SB, SZ<br>DWC-C, SX<br>Manual<br>AF<br>Ceramic |       |
|   | M406-1    | X185C963H01  | 121x15     | Roller Shaft For M406C      |              | DWC-H', HA   |       |
|  | M406-2    | X186C827H01  | 121x17     | Roller Shaft For M406C      |              | DWC-HA, SX   |       |
|  | M406-3    | X185C815H01  | 20/15 x104 | Roller Shaft For M406C      |              | DWC-SZ   |       |
|  | M406-4    | X208D123H02  | 17         | Shaft Cover For M406C       |              | DWC-HA, SX   |       |
|  | M407C     | X058D340G51  | 18x57      | Pinch Roller Without Gear   | Feed Section | DWC-FX<br>Manual<br>AF<br>Ceramic                              |       |

| Photo  | Item No.  | O / Part No. | Size (mm) | Product Name                | Position     | Description                          | Price |
|--|-----------|--------------|-----------|-----------------------------|--------------|--------------------------------------|-------|
|  | M407-1    |              |           | Roller Shaft                |              |                                      |       |
|    | M407-2    |              |           | Spacer                      |              |                                      |       |
|    | M407C SET | X058D340G51  | 18x57     | Pinch Roller With Gear      | Feed Section | DWC-FX<br>Manual<br>AF<br>Ceramic    |       |
|   | M408C     | X058D339G51  | 18x57     | Capstan Roller Without Gear | Feed Section | DWC-FX,QA<br>Manual<br>AF<br>Ceramic |       |
|  | M408C SET | X058D340G51  | 18x57     | Capstan Roller With Gear    | Feed Section | DWC-FX,QA<br>Manual<br>AF<br>Ceramic |       |
|  | M408-1    |              | 121x17    | Roller Shaft For M408C      |              | DWC-FX                               |       |
|  | M409C     | X055C008G51  | 25x57     | Pinch Roller                | Feed Section | DWC-FA<br>AT<br>Ceramic              |       |
|  | M409C-1   |              | 12X67     | Roller Shaft                |              |                                      |       |



| Photo  | Item No. | O / Part No.                  | Size (mm)     | Product Name                     | Position     | Description  | Price |
|--|----------|-------------------------------|---------------|----------------------------------|--------------|--|-------|
|    | M420     | X058D501H01                   | Ø28           | Gear                             | Feed Section | DWC-H1,HA,SA,SB,SZ,C<br>DWC-SX,CX,FX,QA<br>DWC-RA,FA<br>AF1/AF2/SK3/AT |       |
|    | M420-1   | X058D257G51                   | Ø23           | Gear                             | Feed Section | DWC-FX   |       |
|  | M421C    | X203C607H03                   | 20x40         | Roller                           | Lower        | DWC-FX,QA,RA,FA<br>AF3/AT<br>Ceramic                                   |       |
|  | Me421-1  | X196C131H01                   |               | Roller Shaft                     |              | DWC-FX,FA  |       |
|  | M422     | P840F000P69                   | 25/22<br>x8x7 | Bearing                          |              | DWC-FX,QA,RA,FA<br>AF3/AT<br>For M421C                                 |       |
|  | M423     | X053C920G51A<br>(X053C829G54) |               | Aspirator                        | Lower        | DWC-<br>HA,SA,SB,SZ,SX,CX<br>DWC-<br>FX,PX,QA,RA,FA<br>AF2/AF3/AT      |       |
|  | M424     | S601D899P01                   |               | Wire feed DC motor<br>16CL-2501G |              | H'. HA. SA. SB. SZ.<br>SX. CX. FX. FX-K<br>SK3. AF2. AF3 type          |       |













| Photo  | Item No.    | O / Part No. | Size (mm)    | Product Name       | Position | Description   | Price |
|--|-------------|--------------|--------------|--------------------|----------|---|-------|
|    | M445        | X199D297H02  | 56x200<br>x2 | Water Cover        | Upper    | DWC-H'<br>,H1,HA,SA,SB,SZ<br>For M202,M211                                      |       |
|    | M445-2      | X179D943H03  | 60x160<br>x2 | Water Cover        | Upper    | DWC-<br>HA,SA,SB,SZ,SX,CX<br>DWC-FX,FX-K<br>,QA,RA,FA<br>AF2/AF3/AT<br>For M215 |       |
|    | M451        | X179D323H02  |              | Cap Screw          | Upper    | DWC-N<br>,F,F1,G,H,H',H1,C<br>DWC-HA<br>Manual                                  |       |
|   | M451-1      | X179D323H02  |              | Cap Screw<br>(SUS) | Upper    | DWC-N<br>,F,F1,G,H,H',H1,C<br>DWC-HA<br>Manual                                  |       |
|  | M452        | X176C706G02  | 63x56<br>x27 | Die Block          | Upper    | DWC-F1<br>,G,H,H',H1,C,HA<br>Manual Including<br>M451 and Connector             |       |
|  | M452-1      |              |              | Plate              | Upper    | DWC-F1<br>,G,H,H',H1,C,HA<br>Manual Including<br>M452 and Connector             |       |
|  | M453<br>SET |              |              |                    |          | DWC-F1,G,H,H'<br>Manual<br>AF   |       |
|  | M453-1      | X176C610H01  |              | Die Block          | Lower    | DWC-F1,G,H,H'<br>Manual<br>AF   |       |

| Photo   | Item No.    | O / Part No. | Size (mm)     | Product Name            | Position | Description   | Price |
|---|-------------|--------------|---------------|-------------------------|----------|---|-------|
|     | M453-2      | X184D271H06  | 43x48         | Stopper                 | Lower    | DWC-F1,G,H,H'<br>Manual<br>AF   |       |
|     | M453-3      | X179D410H01  |               |                         | Lower    | DWC-F1,G,H,H'<br>Manual<br>AF   |       |
|     | M453-4      | X179D406H04  |               | Wire Guide<br>For Lower | Lower    | DWC-F1,G,H,H'<br>Manual<br>AF   |       |
|   | M454        | X177B046H03  |               | Die Block               | Lower    | DWC-H1,HA<br>Manual<br>AF   |       |
|   | M454<br>SET | X177B046H03  |               |                         |          |   |       |
|   | M455        | X602B845G51  | 60            | Pulley B                | Lower    | DWC-F,F1,G,H,H'<br>Manual   |       |
|  | M456        | X183C442H01  | 40            | Lower Roller            | Lower    | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual<br>AF                   |       |
|   | M457        | S859N319P33  | 22/19<br>x7x7 | Bearing                 |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual / AF<br>For M456 R-1970 |       |

| Photo   | Item No. | O / Part No. | Size (mm)     | Product Name   | Position | Description   | Price |
|---|----------|--------------|---------------|----------------|----------|---|-------|
|     | M458     | S859N319P31  | 22/19<br>x8x7 | Bearing        |          | For M401C<br>,M403C,M405C<br>For M407C,M409C<br>Manual<br>AF (R-1980) |       |
|     | M459     | X177B713H02  |               | Die Block      | Lower    | DWC-H1,HA<br>AF   |       |
|     | M459-1   | X198D777H01  | 10x42         | Plastic Cover  | Lower    | DWC-H1,HA<br>AF   |       |
|    | M459-2   |              |               | Fixing Plate   | Lower    | DWC-H1,HA<br>AF   |       |
|   | M459-3   | X198D776H01  | 36/16<br>x25  | Holder         | Lower    | DWC-H1,HA<br>AF<br>(For Cover)  |       |
|   | M459-4   | S913N313P11  | 16.3<br>x12.7 | Wave Washer    |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual / AF<br>(For M456)      |       |
|   | M459-5   | X194D873H01  | 18.8<br>x12x1 | Spacer         |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual / AF<br>(For M456)      |       |
|  | M459-6   | S922N040P07  |               | Retaining Ring |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual / AF<br>(For M456)      |       |

| Photo  | Item No.       | O / Part No. | Size (mm)   | Product Name      | Position | Description  | Price |
|--|----------------|--------------|-------------|-------------------|----------|--|-------|
|    | M459-7         | X208D601H01  |             | Cover             |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX<br>Manual / AF                                   |       |
|    | M459<br>SET(1) |              |             |                   |          |  |       |
|    | M460           | X189D690H04  | 35          | Clamping          |          | Manual / AF<br>For M454<br>(Brass)   |       |
|  | M460-1         | X189D690H04  |             | Clamping<br>(SUS) |          | Manual / AF<br>For M454<br>(Stainless)   |       |
|  | M461           | X053C522G51  | 10.5        | Pinch Roller      | Upper    | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX,FX<br>Manual / AF<br>With Gear<br>Including M463 |       |
|  | M461-1         |              | 10<br>x32.5 | Shaft             |          | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX,FX   |       |
|  | M462           | X053C522G52  |             | Feed Roller       | Upper    | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX,FX<br>Manual / AF<br>With Gear<br>Including M463 |       |
|  | M463           | S811N724P02  |             | Oneway Clutch     | Upper    | DWC-<br>H1,HA,SA,SB,SZ<br>DWC-SX,CX,FX<br>Manual / AF<br>NF-06<br>For M461,M462      |       |



| Photo  | Item No. | O / Part No. | Size (mm)    | Product Name | Position | Description                 | Price |
|--|----------|--------------|--------------|--------------|----------|-----------------------------|-------|
|    | Me481    | P421A030P00  |              | Limit Switch |          |                             |       |
|    | Me481-1  | X054D027H02  | 3x46         | Ceramic Tube |          |                             |       |
|    | Me482    | X184D885H01  | 60x9<br>x44  | Pulley       |          | Ø60xØ9x44H<br>With Bearing  |       |
|  | Me483    | X054D554H01  | 80x19<br>x20 | Pulley       |          | Ø80xØ19x20H<br>With Bearing |       |
|  | Me484    | X054D121H02  | 66x19<br>x6  | Pulley       |          | Ø66xØ19x6H<br>With Bearing  |       |
|  | Me484-1  |              | 86x19<br>x6  | Pulley       |          | With Bearing                |       |
|  | Me485    | X178D933H02  | 45x10<br>x10 | Felt Plate   |          | Ø45xØ10x10t                 |       |
|  | Me485-1  | X174D199H02  | 45x10<br>x7  | Felt Break   |          | Ø45xØ10x7t                  |       |

| Photo  | Item No.         | O / Part No. | Size (mm)     | Product Name           | Position | Description                      | Price |
|--|------------------|--------------|---------------|------------------------|----------|----------------------------------|-------|
|    | Me486            | X053C175G51  | 100x16<br>x16 | Urethane Roller        |          | DWC-F, G, H, HA<br>Ø100xØ16x16h  |       |
|    | Me487            |              | 70x10<br>x8   | Felt Break             |          | Ø70xØ10x8t                       |       |
|    | Me488<br>(M3712) | X058D429H01  | 90x19<br>x20  | Pulley                 |          | SA, SX, CX, FX<br>(With Bearing) |       |
|  | Me489            | X264D949H01  | 90x19<br>x25  | Pulley                 |          | Ø90xØ19x25h<br>(With Bearing)    |       |
|  | Me490C           | X053C851G51  | 80x10<br>x22  | Ceramic Roller         |          | DWC-FA<br>(Tension)              |       |
|  | Me491            |              | 90x19<br>x32  | Pulley                 |          | Ø90xØ19x32H<br>(With Bearing)    |       |
|  | Me492            | X193C196G51  | 103x16<br>x16 | Urethane Roller        |          | DWC-SA, SZ<br>Ø103xØ16x16H       |       |
|  | Me493            |              | 64X62<br>X22  | Pulley<br>With Bearing |          |                                  |       |





| Photo   | Item No. | O / Part No. | Size (mm)    | Product Name  | Position | Description  | Price |
|---|----------|--------------|--------------|---------------|----------|--|-------|
|    | M501A    | X056C328G51  | 0.1          | Cutter Unit   | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3<br>(0.1mm Wire) |       |
|    | M501     | X056C326G51  | 0.15<br>-0.3 | Cutter Unit   | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |
|    | M501-1   | X058D376H01  |              | Fixed Blade   | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3 (Carbide)       |       |
|    | M501-2   | X203C145H04  |              | Aspirator     | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |
|  | M501-3   | X258D350H01  |              | Detect Nozzle | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |
|   | M501-4   | X258D168G54  |              | Coupling      | Cutter   | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |
|   | M501-5   | X258D320G51  | 25x58        | Pipe End      |          | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |
|   | M501-6   | X058D503G51  |              | Pipe Holder   |          | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3                 |       |

| Photo  | Item No. | O / Part No. | Size (mm)    | Product Name                                    | Position | Description                                | Price |
|--|----------|--------------|--------------|---|----------|--|-------|
|    | M501-7   | X254D700G52  | 35           | Ceramic Nozzle                                  |          | DWC-CX (End period)<br>DWC-FX,FA,RA<br>AF3 |       |
|    | M502     | X058D186G51  |              | Cutter Unit                                     |          | DWC-CX (Bearing period)<br>AF3             |       |
|    | M502-1   | X058D376H01  |              | Fixed Blade                                     |          | DWC-CX (Bearing period)<br>AF3             |       |
|   | M600-1   |              |              | Guide Block                                     | Upper    | DWC-FX10,FX20<br>Manual / AF (M207)        |       |
|  | M601     | X187B284H01  | 80x69<br>x47 | Guide Block                                     | Upper    | DWC-FX-K                                   |       |
|  | M602     | X181A280G51  | 70x98<br>x98 | Guide roller base<br>For M456<br>Refer to Me704 | Lower    | DWC-SX<br>Manual / AF                      |       |
|  | M603     | X181A735G51  | 70x98<br>x98 | Guide roller base<br>For M421                   |          | DWC-FX,FX-K<br>Manual / AF                 |       |
|  | M603 SET | X181A735G51  |              | Guide roller base<br>For M421                   |          | DWC-FX,FX-K<br>Manual / AF                 |       |

| Photo  | Item No.           | O / Part No. | Size (mm)    | Product Name                       | Position | Description              | Price |
|--|--------------------|--------------|--------------|------------------------------------|----------|--------------------------|-------|
|  | M604               | X181A184G52  | 6x2<br>M4x2  | Guide Dies Block<br>Refer to Me701 | Lower    | RA.Some-FA Series<br>AF2 |       |
|    | M605               | X187B580H01  | 80x70<br>x47 | Guide roller base<br>For M421      | Upper    | DWC-FA Series            |       |
|  | M605 SET           |              | 80x70<br>x47 | Guide roller base<br>For M421      | Upper    | DWC-FA Series            |       |
|   | M605-1             |              |              | Door                               | Upper    | DWC-FA Series            |       |
|  | M605-2<br>(M009-1) |              |              | Shaft                              | Upper    | DWC-FA Series            |       |
|  | M605-3             |              |              | Block (Plate)                      | Upper    | DWC-FA Series            |       |
|  | M605-4             |              |              | Air Cylinder                       | Upper    | DWC-FA Series            |       |
|  | M606A              | X187B532H01  |              | Dies Block                         | Upper    | DWC-RA Series            |       |

| Photo  | Item No.      | O / Part No. | Size (mm)          | Product Name | Position | Description            | Price |
|--|---------------|--------------|--------------------|--------------|----------|------------------------|-------|
|    | M606B         | X187B532H01  |                    | Dies Block   | Upper    | DWC-RA Series          |       |
|    | Me701A        | X182B995H01  | 1PT1/<br>8"<br>tap | Dies Block   | Lower    | DWC-<br>HA,SZ,SA,SX,CX |       |
|    | Me701A<br>SET |              |                    | Dies Block   | Lower    | DWC-<br>HA,SZ,SA,SX,CX |       |
|   | Me701B        | X182B995H02  | 1PT1/<br>8"<br>tap | Dies Block   | Lower    | DWC-FX                 |       |
|  | Me701B<br>SET |              |                    | Dies Block   | Lower    | DWC-FX                 |       |
|  | Me701C        | X187B621H01  |                    | Dies Block   | Lower    | DWC-FA,RA              |       |
|  | Me701C<br>SET |              |                    | Dies Block   | Lower    | DWC-FA,RA              |       |
|  | Me701D        | X187B621H01  |                    | Dies Block   | Lower    | DWC-FA                 |       |

| Photo  | Item No.   | O / Part No. | Size (mm)    | Product Name   | Position | Description                               | Price |
|--|------------|--------------|--------------|----------------|----------|---|-------|
|    | Me701D SET | X187B621H01  |              | Dies Block     | Lower    | DWC-FA                                    |       |
|    | Me701-1    | X208D528H01  |              | Nozzle Stopper | Lower    | DWC-<br>HA,SA,SB,SZ,CX<br>DWC-FX,QA,RA,FA |       |
|    | Me701-2    | X186C819H01  |              | Block Door     | Lower    | DWC-<br>HA,SA,SB,SZ,CX<br>DWC-FX,QA,RA,FA |       |
|  | Me701-3    | X054D943H01  | 7x40<br>x0.8 | Spring Plate   | Lower    | DWC-<br>HA,SA,SB,SZ,CX<br>DWC-FX,QA,RA,FA |       |
|  | Me701-4    | X927D266H01  | 20x18        | Door Packing   | Lower    | DWC-<br>HA,SA,SB,SZ,CX<br>DWC-FX,QA,RA,FA |       |
|  | Me702      | X177B394G53  |              | Dies Block     | Upper    | DWC-H1,A,B,Z                              |       |
|  | Me702UP    | X177B394G53  |              | Dies Block     | Upper    | DWC-A,B,Z<br>AF<br>(Rebuilding type)      |       |
|  | Me703      | X182A183G52  | 97x74<br>x70 | Guide Base     | Lower    | DWC-HA<br>AF2                             |       |


| Photo  | Item No.  | O / Part No.               | Size (mm) | Product Name | Position | Description                           | Price |
|--|-----------|----------------------------|-----------|--------------|----------|---------------------------------------|-------|
|    | Me703 SET | X182A183G52                |           | Guide Base   | Lower    | DWC-HA AF2                            |       |
|  | Me704     | X181A280G51                | 70x98 x98 | Guide Base   | Lower    | DWC-SA, SX                            |       |
|    | Me705A    | X182B373H04<br>X182B667H02 |           | Die Block    | Upper    | DWC-HA, SZ, CX                        |       |
|   | Me705B    | X182B598H01                |           | Die Block    | Upper    | DWC-SX, SA                            |       |
|  | Me705UP   |                            |           | Die Block    | Upper    | Steel Door Type (EDM Rebuilding type) |       |
|  | Me705-1   |                            |           | Door         | Upper    | DWC-CX, SX, SA                        |       |
|  | Me706     | X182A183G51                |           | Guide Base   | Lower    | DWC-SZ AF2                            |       |
|  | Me706 SET | X182A183G51                |           | Guide Base   | Lower    | DWC-SZ AF2                            |       |








| Photo  | Item No. | O / Part No.               | Size (mm)   | Product Name               | Position | Description    | Price |
|--|----------|----------------------------|-------------|----------------------------|----------|----------------|-------|
|  | Me840    | X182B501G51                |             | Collection Cover (Plastic) |          | DWC-,SA,SX     |       |
|    | Me841    | X182B37*G51                |             | Collection Cover           |          | DWC-SZ,HA      |       |
|  | Me842    | S684B898P30                |             | Collection Cover           |          | DWC-H,H1,H2,HA |       |
|   | Me843    | X054D128H01                | 60x10 x12   | Collection Cover           |          | DWC-QA         |       |
|  | Me844    | X054D165H01                | 25x19 x9    | Collection Cover           |          | DWC-FA         |       |
|  | Me845    | X054D128H01                | 57x10 x12   | Lower Roller               |          | SK2            |       |
|  | Me845-1  | X054D165H03<br>X194D666H01 |             | Shaft                      |          | SK2            |       |
|  | Me845-2  | X184D570K01                | 47x10 x10.5 | Belt Gear                  |          | SK2            |       |

| Photo   | Item No.  | O / Part No. | Size (mm)    | Product Name      | Position | Description                          | Price |
|---|-----------|--------------|--------------|-------------------|----------|--------------------------------------|-------|
|     | Me845-3   | X184D571K01  | 47x16<br>x3  | Belt Gear         |          | SK2                                  |       |
|     | Me845-4   | X183C107H01  |              | Roller Block      | Lower    | SK2<br>SUS                           |       |
|    | Me846     | X054D165H01  | 25x19<br>x9  | Roller Lower      | Lower    | SK2                                  |       |
|   | Me847     | X054D165H01  |              | Pipe Holder       |          | AF1                                  |       |
|  | Me848     |              |              | Collection Spring |          | Manual                               |       |
|   | Me849     |              | 50x19<br>x18 | Lower Roller      |          | DWC-H1<br>SK3                        |       |
|   | Me849 SET |              | 50x19<br>x18 | Lower Roller      |          | DWC-H1<br>SK3<br>With Shaft, Bearing |       |
|   | Me849C    |              | 50x19<br>x18 | Lower Roller      |          | DWC-H1<br>SK3                        |       |

| Photo  | Item No.      | O / Part No. | Size (mm) | Product Name    | Position | Description                         | Price |
|--|---------------|--------------|-----------|-----------------|----------|-------------------------------------|-------|
|  | Me849C SET    |              | 50x19x18  | Lower Roller    |          | DWC-H1<br>SK3<br>With Shaft,Bearing |       |
|  | Me849-1       |              |           | Shaft           |          | DWC-H1<br>SK3                       |       |
|  | Me851         | X053C988G51  |           | Slide Plate     |          | DWC-SZ,SA,SX                        |       |
|  | Me852 (M1353) | X859N219P33  |           | Bearing         |          | 6800zz                              |       |
|  | Me853 (M1354) | X859N219P06  |           | Bearing         |          | ss1760zz                            |       |
|  | Me854 (M1712) | X058D685H01  |           | Rubber Packing  |          | SZ,SA,SX10,FX10,Q                   |       |
|  | Me855         | X054D588H01  |           | Teflon "O" Ring |          | SZ,SA,SX(110)                       |       |
|  | Me856         | X058D380H01  |           | Teflon "O" Ring |          | SX10,FX10,QA10                      |       |

| Photo  | Item No. | O / Part No. | Size (mm)    | Product Name                   | Position | Description                                  | Price |
|--|----------|--------------|--------------|--------------------------------|----------|--|-------|
|    | Me857    |              |              | Brass Bolt                     |          | DWC-SZ, SA, SX<br>For Slide Plate<br>(Me851) |       |
|    | Me858    |              | M6x69L       | Collection Shaft 'B'           |          |  |       |
|    | Me858-1  |              | M8x80L       | Collection Shaft 'B'           |          |  |       |
|   | Me859    |              | 14x10<br>x73 | Collection Shaft 'A'           |          |  |       |
|  | Me860    |              |              | Bellow Circle<br>For Work Tank |          | DWC-SZ                                       |       |
|  | Me861    |              |              | Bellow Circle<br>For Work Tank |          | DWC-SA, SX                                   |       |
|  | Me862    |              |              | Bellow<br>For Work<br>Table    |          | DWC-90H                                      |       |
|  | Me863    |              |              | Bellow<br>For Work<br>Table    |          | DWC-110H                                     |       |

| Photo  | Item No. | O / Part No. | Size (mm)     | Product Name                     | Position | Description                      | Price |
|--|----------|--------------|---------------|----------------------------------|----------|----------------------------------|-------|
|  | Me871A   |              | 20x27<br>x200 | Gip strip<br>For Axis-U,V        |          | Manual                           |       |
|  | Me871B   |              | 20x27<br>x160 | Gip strip<br>For Axis-U,V        |          | Manual                           |       |
|    | Me872    |              |               | Solenoid Block<br>For repair set |          |                                  |       |
|  | Me873    |              |               | Cover<br>For Axis-U,V            |          | DWC-<br>90F,90G,90G,90HA         |       |
|  | Me874    |              |               | Cover<br>For Axis-U,V            |          | DWC-110H,110HA<br>DWC-200H,200HA |       |
|  | Me875    |              |               | Cover<br>For Axis-U,V            |          | DWC-HA                           |       |
|  | Me876    |              |               | Cover<br>For Axis-U,V            |          | DWC-SA,SX                        |       |
|  | Me877    |              |               | Stopper<br>For Axis-U,V          |          |                                  |       |

| Photo  | Item No. | O / Part No. | Size (mm) | Product Name    | Position | Description | Price |
|--|----------|--------------|-----------|-----------------|----------|-------------|-------|
|    | Me878    |              |           | Gear Shaft      |          |             |       |
|  | Me879    |              |           | U.V Cover       |          | CR          |       |
|  | Me880    |              |           | 분배 Block        |          | H,HA        |       |
|  |          |              |           |                 |          |             |       |
|  | Me900    | X176C876G52  | 110mm     | Curtain (Front) |          |             |       |
|  | Me900-1  |              |           | Curtain Rubber  |          |             |       |
|  | Me901    | X176C626H01  | 110mm     | Curtain (Back)  |          |             |       |
|  | Me901-1  |              |           | Curtain Rubber  |          |             |       |